Manufacture



Chaque recette a son secret*



COLLECTION 2022

*Every recipe holds a recipe



192 years of history

2022
Le Val d'Ajol
Vosges (88)

25 000 m²
2 500 products
49 patents

208 e m p l o y e e s
France » 199
US» 7 Germany » 5



INNOVATION



FRENCH DESIGN AND MANU-FACTURING OF COOKING AND PASTRY UTENSILS



CRAFTMANSHIP AND INDUSTRIAL KNOW-HOW

CONTROL OF MATERIAL

international presence 94 COUNTRIES





Labelled « Entreprise du Patrimoine Vivant »





CERTIFIED WITH THE CSR LABEL **EXEMPLARY LEVEL, DE BUYER IS** TAKING ACTION TOWARDS SUSTAINABLE **DEVELOPMENT GOALS**



It is with great pride and satisfaction that we announce that de Buyer Industries have just received the CSR certification at the highest level.

Being certified with the CSR label sends a strong message, one that says that we take full responsibility for our decisions and their impact and are committed to sustainability in our business development.

For many years, de buyer has integrated principles, aside from profit and profitability, that value our clients, consumers, and partners.

Having a positive impact on the environment and our society, while helping to develop our region's influence, are the cornerstones of de Buyer's approach, which is sustainable and committed.

Receiving the CSR label at the highest level shows significant progress from our previous audit (second highest, the confirmed level). It rewards the efforts we've made in the past 3 years to improve our processes, our actions and their impact.











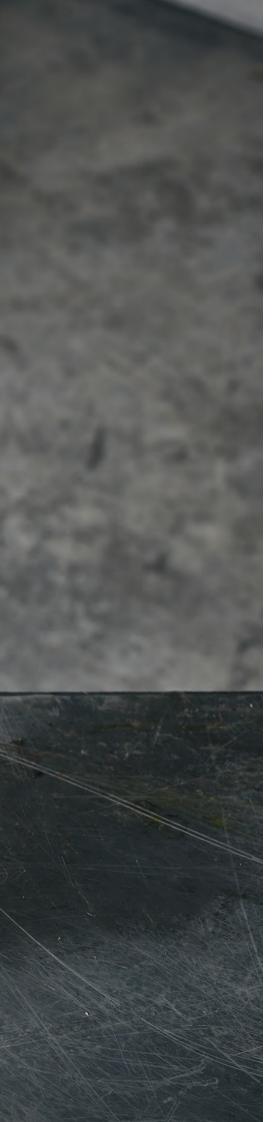
NEW BRANDS ARE JOINING OUR GROUP.

De Buyer is becoming a group as new brands are joining the company. They are also committed to providing you with kitchen, pastry and bakery utensils, for your customers, both professionals in the catering industry and pastry fans.

All these brands share one common goal: assisting you in developing an innovative and committed culinary practice, that support a healthy diet for all. De Buyer, Lion Sabatier, 32 Dumas, Pebbly, Scaritech are by your side to help you succeed in all your recipes!

Julyan Vinall





MILLS

De Buyer and the mills A spicy story and a challenge taken up with relish

For two centuries, the passion for cookery, taste and Gastronomy, both local and from around the world, has driven de Buyer's manufacturing. Its savoir faire in the design and manufacturing of high-quality kitchen and patisserie utensils responds to the demands of professionals and enthusiasts for all that is good and home-made.

It has thus created its own world dedicated to the mastery of taste, so it is entirely natural that it should wish to complement its collections with mills for salt, pepper and other spices.

However, de Buyer is first and foremost a manufacturer that loves to design, innovate and use its savoir faire and experience to make its products. As a living heritage company, the business has retained its artisanal soul, its rigour and its love for work well done.

De Buyer has always wanted to offer its own collection of mills, bearing its signature.

De Buyer approached Marlux to create this collection. Both companies share the same values, an artisanal soul and a love for work well done. Marlux is a family business, founded in 1875 and is also a living heritage company that has become a major name in the history of French mill manufacturing. In 1972, it revolutionised the world of spices by inventing the nutmeg mill and, as true benchmarks, their mills featured on the finest tables because of the quality of their salt and pepper grinders, manufactured on its own machines.

The great spice adventure began in 2015 for de Buyer and the first mills began to leave the factory in 2016.

The company's mastery of materials enables de Buyer to create mills with new signature mechanisms in steel and ceramic.

Today, the manufacturing process of the mills is part of the de Buyer company's CSR policy: the wooden mills are made of beech from sustainably managed forests and have obtained the Origine France Garantie certification.

Spices are ingredients that are inextricably linked to flavour; masterfully ground, they reveal themselves and enable us all to create our own symphonies of aromas.



WOODEN MODELS

	seeds, white ds such as viar etc	Standard mechanism		00000	Lower wheel with 4 settings	Aluminium		7 - 11 - 14 - 18
• •	SPICES rge peppercorns / s rge Provence, see esame, fleur de ca	• • • • • •	Ceramic		Lower whee	Alur	3 years	7 - 11
	SPICES pepper mixes and large peppercorns / seeds, white cooking salt, herbes de Provence, seeds such as cumin, poppy or sesame, fleur de caviar etc	Wide standard mechanism	Ŏ	(a) Local and a sound (b) Local and a sound (c) Local and a sound	Top button		613	7 - 10 - 14 - 18 - 21 - 25
	NUTMEG Nutmeg only	ıechanism	inless steel	⊕⊕		Stainless steel		10
	SALT Coarse white salt not wet salt	Stainless steel mechanism	18/10 quality stainless steel	O COMPANIENT OF THE PROPERTY O	Top button		Lifetime	7 - 10 - 14 - 18 - 21 25 - 30 - 40
	PEPPER All types of round peppercorns Not salt	Steel mechanism	High-quality treated hardened steel	A Commence of the Commence of	Top button	Nickel-plated steel	Life	7 - 10 - 14 - 18 - 21 25 - 30 - 40 - 70
	Designed for	Type of mechanism	Material	Appearance of the mechanism	Adjustment of the grind	Shaft	Guarantee	Height of the mills (cm)
		W S	I N V	ЕСН	W			
	I I I W							

MILLS B BOIS mills





COLLECTION B BOIS

B BOIS mills made of beechwood with a beeswax protective finishing. 'B Bois' products are exclusively sold via physical retailers.



Spice mills 'B BOIS' BOOGIE 7 cm



Code	Designation	Ç	Øcm	Hcm	Kg
	PEPPER MILL				
P292.071111	Steel mechanism		7	9	0,15
	SALT MILL				
S392.071111	St/steel mechanism		7	9	0,15
	SPICE MILL				
C092.071111	Ceramic mechanism		7	9	0,14
Ctaal nammar ma	chanism and stainless steel salt mechanism				

Spice mills 'B BOIS' RUMBA 14 cm



Code	Designation	Øcm	Hcm	Kg
	DEDDED AND			
D230 1/1111	PEPPER MILL Steel mechanism	4,5	14	0,15
1230.141111	Steel Hechanism	4,5	17	0,13
	SALT MILL			
S330.141111	St/steel mechanism	4,5	14	15
	SPICE MILL			
C030 1/1111	Ceramic mechanism	4.5	14	0.15
C050.141111	Ceramic mechanism	4,5	17	0,13
Steel pepper me	chanism and stainless steel salt mechanism. Certified "ORIGINE FRANCE GARAN	ITIE".		

Lifetime warranty for steel mechanism. Ceramic mechanism suitable for various spices.

Lifetime warranty for steel mechanism. Ceramic mechanism suitable for various spices. Certified "ORIGINE FRANCE GARANTIE".

Spice mills 'B BOIS' RUMBA 20 cm



Code	Des	signation	Øcm	Hcm	Kg
	PEPPER MILL				
P230.201111	Steel mechanism		6,4	21	0,33
	SALT MILL				
S330.201111	St/steel mechanism		6,4	21	0,33
	SPICE MILL				
C030.201111	Ceramic mechanism		6,4	21	0,33

Steel pepper mechanism and stainless steel salt mechanism. Lifetime warranty for steel mechanism. Ceramic mechanism suitable for various spices. Certified "ORIGINE FRANCE GARANTIE".







JAVA model is the traditional mill: the wood comes in 4 natural and classical colours according to the models:

light wood, dark wood, matte white and matte black.

- Available in pepper mill, salt mill and spices mill from 14 to 25 cm.
- Available in pepper and salt mills from 14 to 40 cm.
- The model 70 cm exists only for pepper with a steel mechanism.

Certified ORIGINE FRANCE GARANTIE.

Mill JAVA 14 cm



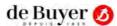
Code	Designat	ion	Hcm	Kg
	PEPPER MILL			
	STEEL MECHANISM			
P245.140101	Natural		14	0,13
P245.140202	Dark		14	0,13
P245.140303	Matte white		14	0,13
P245.140404	Matte black		14	0,13
	SALT MILL			
	STEEL MECHANISM			
S345.140101	Natural		14	0,12
S345.140202	Dark		14	0,12
S345.140303	Matte white		14	0,12
S345.140404	Matte black		14	0,12
	SPICE MILL			
	CERAMIC MECHANISM			
C045.140101	Natural		14	0,13
C045.140202	Dark		14	0,13
C045.140303	Matte white		14	0,13
C045.140404	Matte black		14	0,13
	nill. FRANCE GARANTIE". hanism and stainless steel salt mechanism.	Ceramic mechanism suitable for various spic	es.	



Coarse grind pepper mill JAVA STEAK

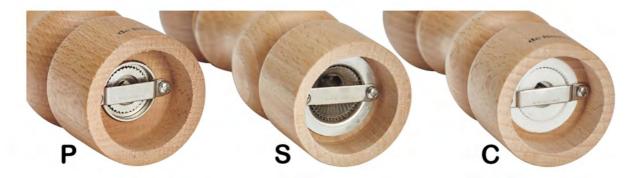


Code	Designation	Hcm	Kg
M245.140404 Mat	te black	14	0,13
6 11 1			
Special steel mecha			
pepper mill cracked : I	• .		
between the steel teet	to obtain		
cracked ground pepper			
C e r t i fi e d ORIGINE	FRANCE		
CADANTIE			



This range of classical mills is made of beech wood. The wood is lacquered: one coat of white lacquer then three coats of the color.The glossy lacquered finish and the vitamin shades bring a

colourful touch and brighten up the kitchen and table.



Lacquered mill JAVA 14 cm



Code	Designation	Hcm	Kg
	PEPPER MILL		
	STEEL MECHANISM		
P245.143131	White	14	0,13
P245.143232	Red	14	0,13
P245.143333	Black	14	0,13
P245.143434	Taupe	14	0,13
P245.143636	Curry	14	0,13
	SALT MILL		
	STEEL MECHANISM		
5345.143131	White	14	0,12
5345.143232	Red	14	0,12
5345.143333	Black	14	0,12
345.143434	Taupe	14	0,12
5345.143636	Curry	14	0,12
	SPICE MILL		
	CERAMIC MECHANISM		
045.143131	White	14	0,13
045.143232	Red	14	0,13
045.143333	Black	14	0,13
C045.143434	Taupe	14	0,13
045.143636		14	0,13

Mill JAVA 18 cm



Code	Desig	gnation	Hcm	Kg
	PEPPER MILL			
	STEEL MECHANISM			
P246.180101	Naturel		18	0,2
P246.180202	Dark		18	0,2
P246.180303	Matte white		18	0,2
P246.180404	Matte black		18	0,2
	SALT MILL			
	STEEL MECHANISM			
S346.180101			18	0,2
S346.180202	Dark		18	0,2
S346.180303	Matte white		18	0,2
S346.180404	Matte black		18	0,2
	SPICE MILL			
	CERAMIC MECHANISM			
C046.180101	Natural		18	0,2
C046.180202	Dark		18	0,2
C046.180303	Matte white		18	0,2
C046.180404	Matte black		18	0,2

Classical wooden mill.

Classical wooden mill.

Lifetime warranty.

Certified "ORIGINE FRANCE GARANTIE".

Ceramic mechanism suitable for various spices.

Steel pepper mechanism and stainless steel salt mechanism.

Certified "ORIGINE FRANCE GARANTIE".

Steel pepper mechanism and stainless steel salt mechanism.

Lifetime warranty.

Ceramic mechanism suitable for various spices.



Mill JAVA 21 cm



Code	D	Designation	Hcm	Kg
	PEPPER MILL			
	STEEL MECHANISM			
P247.210101	Natural		21	0,24
P247.210202	Dark		21	0,24
P247.210303	Matte white		21	0,24
P247.210404	Matte black		21	0,24
	SALT MILL			
	STEEL MECHANISM			
S347.210101			21	0,22
S347.210202	Dark		21	0,22
S347.210303	Matte white		21	0,22
S347.210404	Matte black		21	0,22
	SPICE MILL			
	CERAMIC MECHANISM			
C047.210101			21	0,24
C047.210202			21	0,24
C047.210303			21	0,24
C047.210404	Matte black		21	0,24

Classical wooden mill.

Certified "ORIGINE FRANCE GARANTIE".

Steel pepper mechanism and stainless steel salt mechanism. Lifetime warranty.

Ceramic mechanism suitable for various spices.

Mill JAVA 25 cm



Code	Design	nation	Hcm	Kg
	PEPPER MILL			
	STEEL MECHANISM			
P249.250101	Natural		25	0,3
P249.250202	Dark		25	0,3
P249.250303	Matte white		25	0,3
P249.250404	Matte black		25	0,29
	SALT MILL			
	STEEL MECHANISM			
S349.250101				0,27
S349.250202				0,27
S349.250303	Matte white		25	0,27
S349.250404	Matte black		25	0,3
	SPICE MILL			
	CERAMIC MECHANISM			
C049.250101			25	0,3
C049.250202			25	0,3
C049.250303			25	0,3
C049.250404	Matte black		25	0,3

Classical wooden mill.
Certified "ORIGINE FRANCE GARANTIE".

Steel pepper mechanism and stainless steel salt mechanism. Lifetime warranty.
Ceramic mechanism suitable for various spices.

Pepper/Salt mill JAVA 30 cm, steel mechanisms



Code		Designation	Hcm	Kg
	PEPPER MILL			
P253.300101	Natural		30	0,56
P253.300202	Dark		30	0,56
P253.300303	Matte white		30	0,56
P253.300404	Matte black		30	0,56
	SALT MILL			
S353.300101	Natural		30	0,56
S353.300202	Dark		30	0,56
\$353.300303	Matte white		30	0,56
S353.300404	Matte black		30	0,56
Classical wooden Certified "ORIGINE	nill. FRANCE GARANTIE".	Lifetime warranty.		



Steel pepper mechanism and stainless steel salt mechanism.

Pepper/Salt mill JAVA 40 cm, steel mechanisms



Code	Designation	Hcm	Kg
	PEPPER MILL		
P251.400101	Natural	40	0,93
P251.400202	Dark	40	0,93
	SALT MILL		
S351.400101	Natural	40	0,93
S351.400202	Dark	40	0,89

Classical wooden mill.
Steel pepper mechanism and stainless steel salt mechanism.
Lifetime warranty.
Certified "ORIGINE FRANCE GARANTIE".

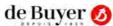
Pepper mill JAVA 70 cm



Code	Designation	Hcm	Kg
P256.700101 Natural		70	2
P256.700202 Dark		70	2

Classical wooden mill.
Steel pepper mechanism and stainless steel salt mechanism.
Lifetime warranty.
Certified "ORIGINE FRANCE GARANTIE".













Mill RUMBA 14 cm



Code	Designation	Hcm	Kg
	PEPPER MILL		
	STEEL MECHANISM		
P230.140101	Natural	14	0,14
P230.140202	Dark	14	0,14
P230.140303	Matte white	14	0,14
P230.140404	Matte black	14	0,14
	SALT MILL		
	STEEL MECHANISM		
S330.140101		14	0,14
S330.140202		14	0,14
S330.140303	Matte white	14	0,14
S330.140404	Black	14	0,14
	SPICE MILL		
	CERAMIC MECHANISM		
C030.140101		14	0,15
C030.140202		14	0,15
C030.140303		14	0,15
C030.140404	Black matte	14	0,15

A mill with pleasant and well-rounded curves. It offers a good grip, is a convenient size and is very handy in the kitchen and on the table.

Classical wooden mill.

Certified "ORIGINE FRANCE GARANTIE".

Steel pepper mechanism and stainless steel salt mechanism. Lifetime warranty.

Ceramic mechanism suitable for various spices.

Mill RUMBA 18 cm



Code		Designation	Hcm
	PEPPER MILL		
	STEEL MECHANISM		
P230.180101	Natural		18
P230.180202			18
P230.180303	White matte		18
P230.180404	Black matte		18
	SALT MILL		
	STEEL MECHANISM		
S330.180101	Natural		18
S330.180202	Dark		18
S330.180303	White matte		18
S330.180404	Black matte		18
	SPICE MILL		
	CERAMIC MECHANISM		
C030.180101			18
C030.180202	Dark		18
C030.180303	White matte		18
C030.180404	Black matte		18

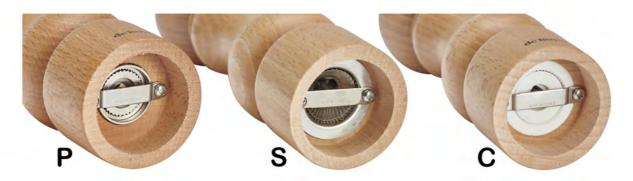
A mill with pleasant and well-rounded curves. It offers a good grip, is a convenient size and is very handy in the kitchen and on the

Steel pepper mechanism and stainless steel salt mechanism. Lifetime warranty.

Ceramic mechanism suitable for various spices.

Certified "ORIGINE FRANCE GARANTIE".







Mill RUMBA 20 cm



Code		Designat	ion		Hcm	Kg
	PEPPER MILL					
	STEEL MECHANISM					
P230.200101	Natural				20	0,34
P230.200202	Dark				20	0,34
	SALT MILL					
	STEEL MECHANISM					
S330.200101	Natural				20	0,34
5330.200202	Dark				20	0,34
	SPICE MILL					
	CERAMIC MECHANISM					
C030.200101	Natural				20	0,35
C030.200202	Dark				20	0,35
			_		 	

A mill with pleasant and well-rounded curves. It offers a good grip, is a convenient size and is very handy in the kitchen and on the table.

 $\label{lem:condition} \textbf{Ceramic mechanism suitable for various spices.}$

Certified "ORIGINE FRANCE GARANTIE".

Steel pepper mechanism and stainless steel salt mechanism. Lifetime warranty.

Pepper/Salt lacquered mill RUMBA 20 cm



Code	Designation	H	Hcm	Kg
	PEPPER MILL			
	STEEL MECHANISM			
P230.203131	White		20	0,34
P230.203232	Red		20	0,34
P230.203333			20	0,34
P230.203434			20	0,34
P230.203636	Curry		20	0,34
	SALT MILL			
	STEEL MECHANISM			
S330.203131	White		20	0,32
S330.203232	Red		20	0,32
S330.203333	Black		20	0,32
5330.203434	Taupe		20	0,32
S330.203636	Curry		20	0,32
	SPICE MILL			
	CERAMIC MECHANISM			
C030.203131			20	0,35
C030.203232			20	0,35
C030.203333			20	0,35
C030.203434			20	0,35
C030.203636	Curry		20	0,35

Classical wooden mill.
Certified "ORIGINE FRANCE GARANTIE".
Steel peoper mechanism and stainless steel

 ${\sf Ceramic\ mechanism\ suitable\ for\ various\ spices.}$

This range of classical mills is made of beech wood. The wood is lacquered: one coat of white lacquer then three coats of the color. The glossy lacquered finish and the vitamin shades bring a colourful touch and brighten up the kitchen and table.







Mill PASO 10 cm



Code	De	signation	Hcm	Kg
	PEPPER MILL			
	STEEL MECHANISM			
P240.100101	Natural		10	0,11
P240.100202	Dark		10	0,11
P240.100303	Matte white		10	0,11
P240.100404	Matte black		10	0,11
	SALT MILL			
	STEEL MECHANISM			
S340.100101	Natural		10	0,09
5340.100202	Dark		10	0,09
S340.100303	Matte white		10	0,09
5340.100404	Matte black		10	0,09
	SPICE MILL			
	CERAMIC MECHANISM			
C040.100101	Natural		10	0,11
C040.100202	Dark		10	0,11
C040.100303	Matte white		10	0,11
C040.100404	Matte black		10	0,11

The mini traditional ideal table model. Indispensable and always fashionable.

Classical wooden mill.

Certified "ORIGINE FRANCE GARANTIE".

Steel pepper mechanism and stainless steel salt mechanism. Lifetime warranty.

Ceramic mechanism suitable for various spices.

Salt shaker PASO 10 cm





The mini traditional ideal table model. Indispensable and always fashionable.











Wooden spice mills BOOGIE 7 cm



Code	Des	signation	Øcm	Hcm	Kg
	PEPPER MILL				
	Steel mechanism				
P292.070101	Natural		9	7	0,15
P292.070202	Dark		9	7	0,15
	SALT MILL				
	Stainless steel mechanism				
S392.070101	Natural		9	7	0,15
S392.070202	Dark		9	7	0,15
	SPICE MILL				
	Ceramic mechanism				
C092.070101	Natural		9	7	0,14
C092.070202	Dark		9	7	0,14

Steel pepper mechanism and stainless steel salt mechanism. Lifetime warranty for steel mechanism. Ceramic mechanism suitable for various spices. Certified "ORIGINE FRANCE GARANTIE".

Nutmeg mill SOKO with crank st/steel handle





The nutmeg, a specialty MARLUX: this original mill has a mechanism in steel unpublished. The nutmeg is stuck on a spring stem and three large teeth hold it on the sharpened plate. Nutmeg is then easily grated by turning handle. Certified ORIGINE FRANCE GARANTIE.





Pepper/Salt mill POGO, steel mechanisms



Code	Designation	Hcm	Kg
P222.110606 Pepper mill		11	0,11
S322.110606 Salt mill		11	0,09

A pleasant curve and a matt black finish give simplicity and elegance to this little table mill. Steel pepper mechanism and stainless steel salt mechanism. Lifetime warranty. Certified "ORIGINE FRANCE GARANTIE".

Pepper/Salt mill VALSE, steel mechanisms



Code	Designation	Hcm	Kg
	PEPPER MILL		
P224.110671	Matte black	11	0,18
	SALT MILL		
S324.110671	Matte black	11	0,16

The mill of the large tables with its wooden body with pleasant curves and its lid in metallic silver polished brightly . Steel pepper mechanism and stainless steel salt mechanism. Lifetime warranty.

Pepper/Salt mill JOTA, steel mechanisms



Code	De	signation	пст	ng .
	PEPPER MILL			
P223.120101	Natural		12	0,24
P223.120606	Ebony		12	0,24
	SALT MILL			
S323.120101	Natural		12	0,21
S323.120606	Ebony		12	0,21

A cylindrical mill with a sleek design, with its grooved aluminum ring and elegant button inlaid in the lid. For the pepper model, the milling adjustment is done from the bottom with a button provided in the mechanism. Steel pepper mechanism and stainless steel salt mechanism.

Lifetime warranty.

Certified "ORIGINE FRANCE GARANTIE".

Pepper/Salt mill SPRINGAR, steel mechanisms



Code	Designation	Hcm	Kg
	PEPPER MILL		
P227.130670	E bony	13	0,12
	While stocks last		
	SALT MILL		
S327.130670	E bony	13	0,16
	While stocks last		

A table model with an industrial style design, a modern combination of stainless steel and wood. Steel pepper mechanism and stainless steel salt mechanism. Lifetime warranty.





MILLS Acrylic mill



Spices mill HIP HOP 11 cm, ceramic mechanism



Code	Designation	Hcm	Kg
C00C 440204	Delivered without spices	11	0.00
C086.118301	Natural	- 11	0,09
C086.118302	Death	11	0.09
C000.110302	. Ddl K	- 11	0,09

Ceramic mechanism suitable for various spices. This mini table mill with its translucent acrylic shape gives a light impression to the table.

Mill delivered empty without spice.

Spices lacquered mill HIP HOP 11 cm, ceramic mechanism



Code		Designation	Kg	
	Delivered without spices			
C086.118331	White		0,09	
C086.118332	Red		0,09	
C086.118333	Black		0,09	
C086.118334	Taupe		0,09	
C086.118336	Curry		0,09	



Ceramic mechanism suitable for various spices. This mini table mill with its translucent acrylic shape gives a light impression to the table and its range of coloured lids adapts to all atmospheres.

Spices mill HIP HOP 11 cm, ceramic mechanism



Code	Designation	Hcm	Kg
	Delivered without spices		
C086.118383		11	0,09

Ceramic mechanism suitable for various spices. 4 grinding settings with the mill base.



MILLS Acrylic mill



Spices mill BOOGIE with crank plastic handle







Code	Designation	Lcm	Wcm	Hcm	Kg	
	Delivered without spices					
C092.078382				7	0,18	
C192.048382	Pox of 4 spices mills C092.078382	28	7	9	0,77	
	Delivered empty					

Ceramic mechanism suitable for various spices. 4 grinding settings with the mill base.

Spices mill TANGO 14 cm



Code	Designation	Hcm	Kg
	Delivered without spices		
C087.148383		14	0,18

Ceramic mechanism suitable for various spices. 4 grinding settings with the mill base.

Spices mill MAMBO 18 cm



Code	Designation	Hcm	Kg
Delivere	d without spices		
C084.188383		20	0,23

An original baroque mill for the kitchen or table. It looks modern and light due to its transparency.

Ceramic mechanism suitable for various spices. 4 grinding settings with the mill base.